

# **Assembly manual: automatic spray gun cleaner AGC 20**

## Assembly support

1. Open the flat cardboard box which contains the support of the gun cleaner.
2. Take the metal plates out of the box (numbered from 1 to 4), take plate number 3 and put plate number 1 to the left of it. Make sure the holes are at the same position and fix the 2 upper holes with the supplied bolts and nuts. To the right of plate number 3 assemble number 2 (also fix this one with bolts and nuts)
3. Turn over the plates so you can also assemble the other bolts and nuts. Turn over the support again and assemble plate number 4 (small plate) to the front of the support (fix with bolts and nuts)

## Assembly spray gun cleaner

1. Open the cardboard box at the top and the front, then take the cleaner out (make sure the 2 parts stay together)
2. Put the cleaner onto the support and fix with the supplied bolts (these can be found in the small cardboard box inside the cleaner)
3. Take the venturi out of the small box and put it through the opening, though the inside of the cleaner. Then fix with the supplied bolts. Fit the blue air hose to the provided quick coupling (inside cleaner)
4. At the back (left) of the cleaner you can fix a quick coupling to which you can fit an air hose to supply the device with air (do not forget to remove the red plastic protective cap)
5. Fix the transparent return hose underneath the cleaner
6. The suction hoses (1 white and 2 black pipes) are at the left-hand side, under the cleaner. Fit these to your 25 liter cans of cleaning product (BTC 80 or cleaning thinner)

## Operation of the cleaner

You need to start off with 2 half-full 25 liter cans.

If you wish you can pump the product from the full to the empty 25 liter can, the following way:

- Put the thick black suction hose in the full 25 liter can.
- The return hose goes in the empty can
- Close the lid of the cleaner
- Activate the automatic cycle (+/- 2 or 3 min.) until both cans are half-full
- Now move the thick black suction hose, together with the thin black suction hose, to the can that holds the return hose
- The other can will now only contain a white suction hose for clean material.
- The device is now ready for use

## **Manual for the automatic gun cleaner: AGC20**

1. . Throw away the excess paint, that is still in the gravity cup of your spray gun, in a separate waste bin
2. Attach the spray hose (2 supplied) to the middle spray nozzle, to which you fit the spray gun upside down. (you can shorten the hose, in order to tune the nozzle of the gun to the spray nozzle that is pointed towards the nozzle of the spray gun)
- 3 . Open the door of the unit, disassemble the lid, gravity cup and nozzle of the spray gun. You can now start to clean the cup, the lid and outside of the gun by means of the brush. Therefore you need to turn the black switch on the front panel to the right.
4. Screw the delivered cap on the air channel and block the handle with the fastener. Put the gun upside down onto the nozzle of the cleaner. (see pic. 1)



**Pic. 1**

5. Close the door of the gun cleaner and set the timer. Turn the black switch to the left, to "automatic". The automatic cleaning will start. (see pic. 2)



**Pic. 2**

6. After the automatic cleaning has finished, open the door of the gun cleaner, take the gun out and put it on the nozzle of the cleaner, for an after cleaning with a clean product (BTC 80 or thinner) (see pic.3 and 4)



**Pic.3**



**Pic.4**

7. Dry the different parts and assemble the gun (nozzle, gravity cup, lid). Your gun is now ready for use.